

**IN THE CLAIMS:**

1. (Currently amended) Textile product composed of a weft and a warp, in which the weft and/or the warp are composed of strips of non-woven fabric, wherein the non-woven fabric is composed of hydroentangled, thermo-bonded or spun-bonded fibers, said strips having a width between 1 and 10 cm and said non-woven fabric having a weight/surface ratio between 10 g/m<sup>2</sup> and 200 g/m<sup>2</sup>.

2. (Cancelled)

3. (currently amended) Textile product according to claim 1, wherein the non-woven fabric is composed of a material ~~chosen~~ selected from the group consisting of viscose, polyethylene, polypropylene, polyamide, and cellulose pulp.

4. (Cancelled)

5. (Currently amended) Textile product according to claim 4 1, wherein the non-woven fabric has a weight/surface ratio of between 50 g/m<sup>2</sup> and 65 g/m<sup>2</sup>.

6.-9. (Cancelled)

10. (Currently amended) Textile product according to claim 1 ~~9~~, wherein said strips of non-woven fabric and/or said strips of material other than non-woven have a width between 4 cm and 7 cm.

11. (Previously presented) Textile product according to claims 1-10, wherein said strips of non-woven fabric are obtained from processing waste.

12. (Currently amended) ~~Procedure~~ A process for the preparation of the textile product ~~described~~ recited in claims 1-11, wherein the strips of non-woven fabric are subjected to weaving, realising a fabric in which the weft and/or the warp are composed of said strips of non-woven fabric.

13.-15. (Cancelled)

16. (Previously presented) The textile product according to claim 1, being manufactured as a cloth for cleaning floors, duster or cloth for cleaning small surfaces in the home, tablecloth, napkin, matting, mat, mattress cover, bedspread, couch cover, cushion cover, car seat cover, or doormat.